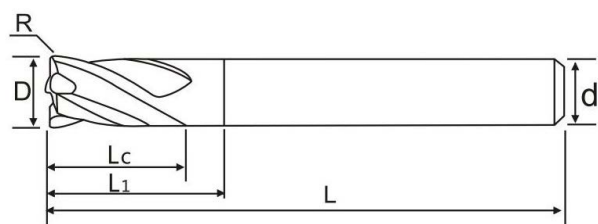


4 FLUTE HEAVY CUTTING CORNER RADIUS END MILL



淬硬鋼 HarededSteel HRC56-62	淬硬鋼 HarededSteel HRC>65	沉澱硬化不銹鋼 Precipitation hardeningStainless Steel	普通鋼 Commom Steel HRC<25
●	●	△	△
合金鋼 alloy Steel HRC<45	灰鑄鐵 Grey Cast Iron	銅合金 CopperAlloy	不銹鋼 Stainless steel
△	△	△	△
鈦合金 Titanium Alloy	鋁合金 Aluminum si<9%	鎳基高溫合金 Nicle Based Alloy	複合材料 Composite Material
△	△	△	△

備注: ● 非常適合 ○ 比較適合 △ 不適合



D≤12	D>12		
0 -0.020	0 -0.030		
d=6	8≤d≤10	12≤d≤16	d=20
0 -0.008	0 -0.009	0 -0.011	0 -0.013

商品編號 Product number	刃徑(D) Blade diameter	R角 R angle	刃長(Lc) Blade length	有效長(L1) Effective long	柄徑(d) Shank diameter	全長(L) Overall length	刃數 Flute
HD6804R4R05445	4	R0.5	4.0	14	4	45	4
HD6804R4R10445	4	R1.0	4.0	14	4	45	4
HD6804R6R05655	6	R0.5	6.0	21	6	55	4
HD6804R6R10655	6	R1.0	6.0	21	6	55	4
HD6804R8R05560	8	R0.5	8.0	28	8	60	4
HD6804R8R10860	8	R1.0	8.0	28	8	60	4
HD6804R10R051070	10	R0.5	10.0	35	10	70	4
HD6804R10R101070	10	R1.0	10.0	35	10	70	4
HD6804R10R201070	10	R2.0	10.0	35	10	70	4
HD6804R12R021275	12	R0.5	12.0	35	12	75	4
HD6804R12R101275	12	R1.0	12.0	35	12	75	4
HD6804R12R201275	12	R2.0	12.0	35	12	75	4
HD6804R16R1016100	16	R1.0	16.0	48	16	100	4
HD6804R16R2016100	16	R2.0	16.0	48	16	100	4
HD6804R20R1020100	20	R1.0	20.0	48	20	100	4
HD6804R20R2020100	20	R2.0	20.0	48	20	100	4