



不銹鋼 Stainless steel	沉澱硬化不銹鋼 Precipitation hardening Stainless Steel		鈦合金 Titanium Alloy
●	●		●
合金鋼 alloy Steel HRC<45	灰鑄鐵 Grey Cast Iron	普通鋼 Common Steel HRC<25	銅合金 Copper Alloy
○	○	○	○
淬硬鋼 Harden Steel HRC>62	鋁合金 Aluminum si<9%	鎳基高溫合金 Nicle Based Alloy	複合材料 Composite Material
△	△	△	△

備注: ● 非常適合 ○ 比較適合 △ 不适合



R≤6	R<8		
±0.01	±0.02		
D≤12	D>12		
0 -0.020	0 -0.030		
4≤d≤6	8≤d≤10	12≤d≤16	16≤d≤25
0 -0.006	0 -0.009	0 -0.011	0 -0.013

商品編號 Product number	半徑(R) Radius of R	刃徑(D) Blade diameter	刃長(Lc) Blade length	柄徑(d) Shank diameter	全長(L) Overall length	刃數 Flute
SUS8502BR040450	0.40	0.8	1.6	4	50	2
SUS8502BR045450	0.45	0.9	1.8	4	50	2
SUS8502BR050450	0.50	1.0	2.0	4	50	2
SUS8502BR075450	0.75	1.5	3.0	4	50	2
SUS8502BR100450	1.00	2.0	4.0	4	50	2
SUS8502BR125450	1.25	2.5	5.0	4	50	2
SUS8502BR150450	1.50	3.0	6.0	4	50	2
SUS8502BR200450	2.00	4.0	8.0	4	50	2
SUS8502BR150650	1.50	3.0	6.0	6	50	2
SUS8502BR200650	2.00	4.0	8.0	6	50	2
SUS8502BR250650	2.50	5.0	10.0	6	50	2
SUS8502BR300650	3.00	6.0	12.0	6	50	2
SUS8502BR350860	3.50	7.0	14.0	8	60	2
SUS8502BR400860	4.00	8.0	14.0	8	60	2
SUS8502BR4501075	4.50	9.0	16.0	10	75	2
SUS8502BR5001075	5.00	10.0	18.0	10	75	2
SUS8502BR5501275	5.50	11.0	20.0	12	75	2
SUS8502BR6001275	6.00	12.0	22.0	12	75	2
SUS8502BR80016100	8.00	16.0	32.0	16	100	2